PRODUCT

CATALOG

CELEBRATING OVER 100 YEARS OF QUALITY HVAC SHEET METAL













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Seal Tite FOR OVER 119 AND YEARS...PREMIUM QUALITY DUCT, PIPE & FITTINGS

In the Spring of 1900, the Peck-Williamson Heating Co. commissioned its sheet metal shop in downtown Cincinnati and Seal-Tite® was born.

For over 119 years the finest HVAC technicians and craftsmen have insisted on installing Seal-Tite®, prefabricated galvanized duct, pipe & fittings. These contractors, their wholesalers,

and our employees have contributed greatly to the growth and success of Seal-Tite[®]. As we enter the new millennium and celebrate our centennial we want to thank you and invite you to continue to share in our partnership and

share in our partnership and success in the future.

For 119 years,
Seal-Tite® has delivered
value to our wholesalers,
dealers/installers, home-builders, and
homeowners by following basic but strong principals.
These same principals guide us toward our future:

Principal 1: Our customers come first and we want our partnership to grow.

Principal 2: Constant re-creation of our products, services, programs and deliverables to meet the needs of our partnership guarantee success.

Principal 3: Continuous improvement through automation and cost-effective processes, while preserving our time tested design features and benefits will assure our future.

Principal 4: The Seal-Tite[®] product does make a difference and that is why we have resisted cheapening our standard product. We are America's Premier Air Distribution System.

Seal Tite
DUCT. PIPE & FITTINGS

1900 Plum & Commerce Cincinnati, Ohio
unconditioned/unfilter

Seal-Tite® products
will always be designed
and manufactured for
the energy efficient
distribution of conditioned
air while maximizing
indoor air quality
and comfort. Our product
design adheres to three
basic beliefs:

Leakage is bad.

Whether conditioned air escapes the air distribution system or

unconditioned/unfiltered air is drawn in, leakage reduces energy efficiency and indoor air quality.

Take note of the Seal-Tite® design features that reduce or eliminate leakage.

Installation Time Does Matter

Seal-Tite[®] products are designed with the installer in mind. Products adjust

smoothly, go together quickly and stay together without tape or sheet metal screws. No time is wasted looking for leaks or re-installing fittings that have come apart.

Optimum Air Flow Improves Comfort

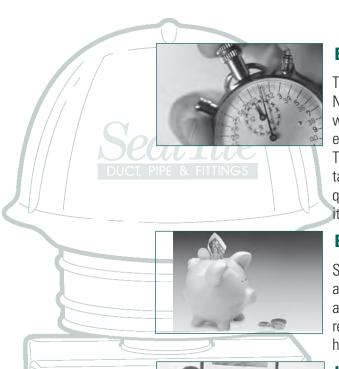
Seal-Tite® scientifically designed collars, throat radii, gores, and assembly procedures reduce friction, turbulence, and leakage delivering optimum air flow

to the Comfort Zone. 16.8% more air with 14.8% less energy does make a difference.

We invite you to review our catalog, take note of our products, their features and their benefits to you and discuss with us our partnership for the 21st century.

SealTite[®]





EASY INSTALLATION

Time is money! On the job tests show Seal-Tite saves time. No lost time wrestling with poorly constructed fittings that won't adjust or stay together. Hand hammered seams, safety edges and internally rolled gores improve safety. Each Seal-Tite fitting mates up perfectly without sheet metal screws or tape. The Seal-Tite certified installer is finished with the job quickly. If it fits right, looks right, stays right and is leak-tite it's Seal-Tite.

ENERGY EFFICIENCY

Scientifically designed and handcrafted to reduce turbulence and friction, maximize air flow and eliminate leakage. Seal-Tite air distribution system delivers 16.8% more air volume and requires 14.8% less energy. Why install an energy efficient heating/cooling unit and lose efficiency in air distribution?

INDOOR AIR QUALITY

Seal-Tite fittings are constructed of prime grade galvanized metal to prohibit rusting and peeling and are designed to be leak-tite. Consequently, unfiltered air doesn't get in and cold or hot air doesn't get out, and unlike fabric or fibrous duct systems, won't produce dust particles or breakdown over time.

QUIET OPERATION

Full gauge metal eliminates "oil canning" noises and leak-tite construction eliminates whisper and whistling. Reduced turbulence and resistance also reduces noise throughout the air distribution system.

DURABLE CONSTRUCTION WITH EYE APPEAL

Seal-Tite rigid construction, full gauge metal, double lapped, hand hammered seams, streamline modern design and bright galvanized finish provides a clean, modern, finished look. Designed in accordance with A.C.C.A. Can be ordered to SMACNA specifications as well.

STOCKED LOCALLY & EASY HANDLING

Seal-Tite full-line products are stocked locally by our extensive wholesaler network. Get everything you need from one source of supply. Product is delivered bar-coded, colorcoded, cartoned, skidded or racked for ease of handling and minimum space requirements.

Seal-Tite Customer Service makes you #1 and keeps your customers coming back.

HAVE INSISTED ON SEAL-TITE PRODUCTS BECAUSE OF THEIR DESIGN FEATURES AND THEIR BENEFITS

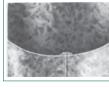


Seal-Tite® Snap-Lock Pipe



Seal-Tite® "Premium" pipe has a fine crimp, tapered end, and a 2" bearing space which provides a quick, snap-together leak-tite fit without screws or tape saving time, money and energy.





6" Handcrafted Premium **Elbow** No. 1374 90° Register Boot **Hemmed Collar** for Safety

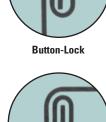
No. V1264 Adjustable Take-Off

Seal-Tite® duct, pipe and fittings use seaming and joining technology that is easy to install and take apart, yet stays together snugly producing a leak-tite, durable seam. The Seal-Tite® quality is your quarantee that it will fit right, look right, stay right and be leak-tite.



Snap-Lock







Sliding Edge



Double Lapped Hand Hammered Construction

ELIMINATE LEAKS

Our handcrafted fittings have solid, fully closed corners which eliminate leak paths, reduce energy loss, and keep unfiltered unconditioned air from entering the conditioned air distribution system. In addition, our unique handcrafted double lapped, hand-hammered seaming technique provides rigid and leak-tite installation.





manufacturers corners.

Seal-Tite elbows, take-offs, boots and fittings are designed and handcrafted for maximum air flow. minimum air loss and ease of installation. Our adjustable "ball bearing elbow" design provides smooth adjustability and a leak-tite stay together fit. The Seal-Tite exclusive design on elbows, take-off and boot collars reduces turbulence and resistance because air flows over (instead of against) the edges of the interior ridges and eliminates leak path. In addition, their full radius throats maximize air flow. Hemmed collars on boots provide for a perfect, sturdy fit-up.



Seal-Tite's fully closed corner. Eliminates leakage.

Seal:Tite[®]

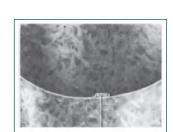
TAPERED ROUND PIPE





Seal-Tite® Snap-Lock Pipe





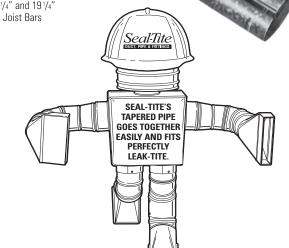
No. 186

6" Pipe Hanger

- No seaming required "Hidden Lock" feature. Seal-Tite fit.
- Eliminates sheet metal screws and taping.
- Tapered end with fine crimp and 2" bearing space assures easy, secure fit with another section of pipe, elbow, or take-off in boot.
- One man installation saves time and money.

24" Length Size W.A - 24 3" - 12' 5" - 24" 24 5' Length Size 4" - 12' W.A 5" - 16" 26 10' Length Size W.A 5'' - 8''

No. 188 **Pipe Bracket** 15 1/4" and 19 1/4"



HAND CRAFTED "BALL-BEARING" ELBOWS & ANGLES



Adjustable Elbow Four-Piece, 90°

Gauge	Size
W.A	3" - 12"
26	3" - 18"
24	5" - 36"



Adjustable Angle Two-Piece, 45°

Gauge	Size
W.A	4" - 12"
26	3" - 18"
24	5" – 24"

ELBOWS & ANGLES

Minimum turbulence and friction because air flows over (instead of against) edges of interior ridges. Our hand crafted "Ball Bearing" gores are easy to adjust, leak-tite, and guaranteed not to fall apart.

> *They adjust and will not fall apart or replacement is guaranteed by Seal-Tite.

> > See page 20: **Black Stove Pipe & Fitting**



TAKE-OFF FITTINGS

#V1264

HIGH PERFORMANCE UNIVERSAL TAKE-OFF



No. 1264 Take-Off Adjusted for Top Installation





No. V1264 **Universal Take-Off** V1264SO (Stick-On Style)



Stick-On No. 1288 & 1288D w/Damper



No. 1268D

HIGH-**EFFICIENCY** TAKE-OFF

4'' - 20''





Seal-Tite 1264 Universal Take-Off provides proper air requirements to the branch.

- 1. Full 90° adjustment with ease.
- 2. Designed for most efficient air flow, up to 3 times more efficient.
- 3. Full ³/8" collar around connection to duct, for your assurance of a Seal-Tite fit. Solid corner construction.
- 4. Notched 5/8" dovetail for faster and easier installation, yet sturdy construction.
- 6. Seal-Tite No. 1264 take-off saves time, energy and maximizes comfort.

Round	Installed		AVAILABILITY			
Pipe Size	Height from Duct	Take-Off Size	1261	1262	1264	V1264
4"	2"	41/2" x 6"	1		/	
4"		6" x 7"				1
5"	2"	41/2" x 9"	1	1	1	
5″		6" x 7"				1
6"	17/8"	6" x 10"	1	1	/	
6"	17/8"	6" x 8"			1	
6"	17/8"	6 1/2" x 6 1/2"			/	
6"	No Rise	6" x 10"	1	/		
6"		6" x 7"				1
7"	7/8"	6" x 12"	1	1	/	
7"		7" x 8"				1
8"	5/8"	6" x 14"	1	/	/	
8"		8" x 9"				1
9"	5/8"	6" x 16"			/	
10"	5/8"	7" x 16"			/	
12"	5/8"	7" x 20"			/	

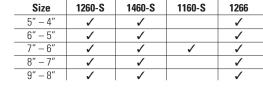
12	265
Round Pipe Size	Take-Off Size
4"	5" x 5"
5"	5" x 5"
6"	6" x 6"
7"	7" x 7"
8"	7" x 8"
9"	7" x 10"
10"	10" x 10"
12"	12" x 12"



ROUND TAKE-OFFS



No. 1260-S Take-Off Adjustable Cone



AVAILABILITY





Seal Tite



REGISTER BOOTS

HANDCRAFTED PREMIUM BOOTS



No. 1274 90° Angle Register Boot 31/8" Extension



No. 1278 STR. Basement Register Boot



No. 1279 90° Basement Register Boot



No. 3516 No. 3524
Boot Frame Boot Frame
16" On Center 24" On Center



No. 1270 Straight Register Boot



No. 1273-L Left End Register Boot



No. 1273 Center End Register Boot



No. 1273-R Right End Register Boot

		AVAILABILITY		
Regis ter	Collar	1274, 1374,		
		1370, 1373		
Size	Size	1270 & 1273	1279	1474
2 1/4" x 10"	4", 5" & 6"	✓		
4" x 10"	4", 5" & 6"	✓	✓	
4" x 12"	4", 5" & 6"	✓	✓	
4" x 14"	5" & 6"	✓		
2 1/4" x 12"	5" & 6"	✓		
2 1/4" x 14"	5" & 6"	✓		
4" x 12"	7" & 8"	✓		
4" x 14"	7" & 8"	✓		
2 1/4" x 12"	7" & 8"	1		
2 1/4" x 14"	7" & 8"	✓		
6" x 10"	6"	✓	✓	
6" x 12"	6", 7" & 8"	1	1	
6" x 14"	8"	✓	1	
4" x 10"	7"	✓		1
4" x 12"	7"			1
6" x 14"	8"	1		

NEW CONSTRUCTION REGISTER BOOTS



Register Boot 4" Extension for CRD Dampers



No. 1374 90° Register Boot 2" Extension



No. 1370 Register Boot



No. 1373 1373L- Left Register Boot 1373R-Right

REGISTER PANS



No. 1170 Register Boot 10" Deep

1170				
Register Size	Collar Size			
8" x 10"	8"			
8" x 12"	8"			
9" x 12"	9"			
10" x 12"	10"			
10" x 14"	10"			
12" x 14"	12"			
14" x 16"	14"			



No. 1171 Register Pan 6" Deep



Register Size 8" x 10" 8" x 12" 9" x 12" 10" x 12" 10" x 14" 12" x 14"

14" x 16"

1171 & 1172

No. 1172 Register Pan 10" Deep



No. 50 Duct Register Box

4" x 10" 6" x 10" 4" x 12" 6" x 12" 4" x 14" 6" x 14"

Seal Tite[®]

RECTANGULAR DUCT

32", 48", 60" & 96" SECTIONS

S/O - Sliding Edge





With Button-Lock Seams, "S" Hook & Drive Cleat Connection All Included 32", 48", 60" & 96" Sections

With Slide & Drive Seams,
"S" Hook & Drive
Cleat Connection All Included

32", 48", 60" & 96" Sections



- S/D = Slide & Drive (Sliding Edge w/Drive Cleat)
- B/L = Button-Lock (Snap-Lock)

Sections sold complete w/"S" Hook and Drive Cleat.

Seal-Tite

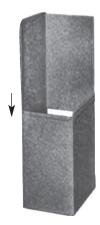
NO DUCT TAPE OR

SEALANT REQUIRED.

32", 48", 60" & 96" Size
8" x 8"
10" x 8"
12" x 8"
14" x 8"
16" x 8"
18 "x 8"
20" x 8"
22" x 8"
24" x 8"
26" x 8"
28" x 8"
30" x 8"
32" x 8"
34" x 8"
36" x 8"

(Specify Type Connection)
Sold two pieces per section.
Sold in carton, skid and rack quantities.
Available in Insulated and in Special Sizes &
Gauges — See Price List.

10" & 12"
DEPTH DUCT
AS WELL AS
OTHER SIZES
& GAUGES



SLIDE & DRIVE

Quickly and simply assembled on the job by inserting the seams on opposite edges and easily sliding the two pieces together and assemble with drive cleat.

JOIST PANNING



	207-17
	35 ³ / ₈ x 16 ¹ / ₂
	Single Joist on 16" Centers
	207-19
	35³/ ₈ x 19
	207-24
	35³/ ₈ x 24
	208-33
_	35³/ ₈ x 33
	Double Joist

Packed in cartons for convenient handling. Available in W.A. and 26 gauge. No. 182 Volume Damper



For other sizes contact factory.

Seal Tite

RECTANGULAR DUCT FITTINGS

DOUBLE LAPPED HAND HAMMERED SEAM CONSTRUCTION



Elbow - Short Way

No. 1251

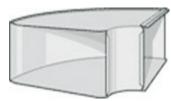




No. 1241 Angle – Short Way



No. 1245 Angle - Long Way



DUCT ELBOWS

& ANGLES

Also available in 10" & 12" Depths

with 4" radius throats

And Square Throat Style

No. 1246 Elbow – Long Way

1240, 1241, 1245, & 1246 Size 8" x 8" 10" x 8' 12" x 8" 14" x 8" 16" x 8" 18" x 8" 20" x 8" 22" x 8" 24" x 8" 26" x 8" 28" x 8" 30" x 8" 32" x 8" 34" x 8" 36" x 8"

Available in Insulated and in Special Sizes & Gauges See Price List

DUCT REDUCERS

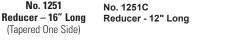
4" Reduction

2" Reduction available in V1251

1251 & V1251 Size

IΖ	Х8	TC	8	X 8	
16"	x 8"	to	12"	x 8"	
18"	x 8"	to	14"	x 8"	
20"	x 8"	to	16"	x 8"	
24"	x 8"	to	20"	x 8"	







DUCT **ADAPTER**

Provides a fast, easy, low cost method of reducing duct. Saves on warehouse space.

Available in Insulated and in Special Sizes & Gauges See Price List.



No. V187 **Duct Adapter**

187 & V187
Size
2" x 8"
4" x 8"
6" x 8"
8" x 8"
10" x 8"

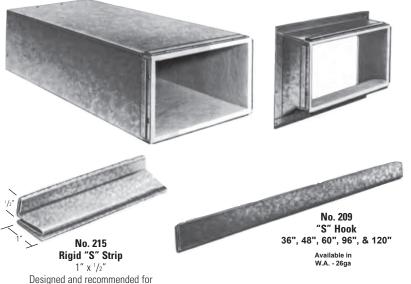
No. 187

Duct Adapter

INSULATED DUCT & FITTINGS

No. V1251

Reducer - 8" long



INTERNAL INSULATION

Seal-Tite duct fittings and take-offs are available with 1/2" internal insulation for quiet, thermally efficient heating and cooling air distribution systems.

Non-combustible insulation is protected by Super-Fine Ultralite finish and is U.L. listed. Density 2 lbs./cu. ft. K factor .24. Sizes and prices available through factory.



No. 213 **Drive Cleat**

Drive cleats are furnished standard lengths of **6" - 120"**

use on duct wider than 22".

RECTANGULAR DUCT FITTINGS

USED WHEN DUCT IS WIDER THAN PLENUM.



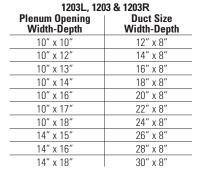




No. 1203 Transition Take-Off 2" Rise



No. 1203R Transition Take-Off 2" Rise



Additional sizes available on request. Carton quantity not applicable. Available in Insulated and in Special Sizes & Gauges (No. 1203L/R are non-stock items. See Price List.

Seal-Tite 1202 & 1203 Take-Off Collars are designed to give maximum air delivery.

- 1. Approximately 3½ times more efficient than straight tap in or straight collar.
- 2. Two inch rise permitting space between top of plenum and floor joist above.
- 3. Notched dovetail cuts installation time by approximately one-third.
- Full corners and double lapped hand-hammered seam construction minimize noise, eliminate leakage and provide excellent rigidity and durability.
- 5. Seal-Tite take-off completely covers tap-in hole.

1200, 1202 & 1210 Size
8" x 8"
10" x 8"
12" x 8"
14" x 8"
16" x 8"
18" x 8"
20" x 8"
22" x 8"
24" x 8"
26" x 8"
28" x 8"
30" x 8"
32" x 8"
34" x 8"
36" x 8"

Available in Insulated and in Special Sizes & Gauges – See Price List.

No. 1210 Duct Head (End Cap) No. 1200 Duct Take-Off Collar 3" Long No. 1202 Offset Take-Off Collar 7" Long – 2" Rise Note: Also available in 10" & 12" Depths

AIR FILTER FRAMES



Without Dovetail (Economy)

243-251-254
Size

243-251-254 Size
14" x 20"
14" x 25"
16" x 20"
16" x 25"
20" x 25"
20" x 20"
20" x 25"

No. 251 Dove tail One Side

No. 252 Dovetail Both Sides



No. 243 High Efficiency Filter Frame w/Hinged Door Accepts 1" - 4" Filters No. 254
Premium 1" Filter
Frame w/Hinged Door
Frame is 3" Wide



No. 253 Screw-In Style Filter Frame (Screws into Side of Plenum)



N 040	249 Size
No. 249 Filter Frame	16¹/8" x 20¹/8"
(Premium	201/8" x 201/8"
Slide-In)	16 ¹ / ₈ " x 25 ¹ / ₈ "
Gildo iii,	201/8" x 251/8"
	14 ¹ / ₈ " x 20 ¹ / ₈ "
	14 ¹ / ₈ " x 25 ¹ / ₈ "

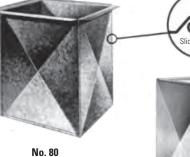
Seal Tite





No. 82 Plenum "ADJUSTABLE",

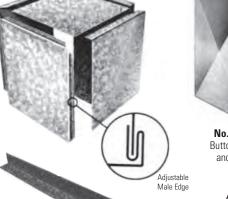




Down-Flow Plenum Sliding edge seam with flanged construction.



No. 81 Plenum Made to fit flange dimensions on unit with "S" hooks inside. Sliding edge seam construction.



No. 212 **Plenum Corners** Priced per 60" lengths



Seal:Tite Button- Lock

INDIVIDUAL PLENUM PCs AVAILABLE.

RETURN AIR PRODUCTS

RETURN AIR DROP CONNECTORS

No. 248F **Return Air Connector** w/Dovetail (shown as 248SF

20" x 14" to 20" x 8")

No. 248HD * Top Hinged Filter Door



No. 81100 RETURN AIR PACKAGE

Complete package consisting of:

- 1 1200 Starting Collar
- 2 32" Duct Sections B/L
- 1 248 Connector with Filter
- 6 213 Drive Straps

Chinned V D

Shipped K.D.	
Duct Size	Collar (Filter Size)
*20" x 10"	20" x 14"
*20" x 10"	20" x 16"
*25" x 10"	23" x 14"
*25" x 10"	25" x 14"
*25" x 10"	25" x 16"
Top filter opening stand	lard.

*Add "S" for side filter access. *Add "F" for filter included.





* See Our: "Air Managment Catalog" for all Return Air Product





Model. WKF *With Side Filter Rack

> No. 92 Furnace Return Air Support

Low Profile Box



No. 81100 **Return Air Package**

No. 81100SF Side Filter Return Air Package

Available in a variety of sizes.

No. 92 LOW PROFILE FURNACE RETURN SUPPORT BOX

Return Air Boxes manufactured from 22 and 24 ga. galvanized steel. Bottom panel constructed from 24 ga. material. Sides from 22 ga. material. Set in tops and bottoms ordered 1/4" larger than bottom of unit. Shipped K.D.



WALL STACK



60" & 100" 2-Piece Wall StackAvailable in Button-Lock and Sliding Edge.

Available in Button-Lock and Sliding Edge.

Quickly and simply assembled on the job by using Button-Lock assembly or Sliding Edge.

(No drive cleat required.)

6"-100" Dimensions 21/4" x 10" 21/4" x 12" 21/4" x 14" 31/4" x 10" 31/4" x 12" 31/4" x 14"



STACK ANGLES & ELBOWS



No. 1240-S Elbow



No. 1241-S Angle



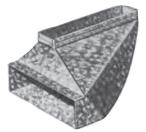
No. 1245-S Angle



No. 1246-S Elbow

Stack Angle Dimensions
21/4" x 10"
21/4" x 12"
21/4" x 14"
31/4" x 10"
31/4" x 12"

31/4" x 14"



No. 1259 Left Reverse Elbow



No. 1253 Center Reverse Elbow (5³/4)*



No. 1258 Right Reverse Elbow (5³/4)*



PLEASE SPECIFY PART NUMBER WHEN ORDERING. *Overall Depth – Deduct 1" for Installed Depth.





No. 1250 Stack Adapter 31/4" x 10" to 21/4" x 12" 31/4" x 12" to 21/4" x 14"



No. 1210 Wall Stack Cap

SealTite[®]

STACK HEADS



No. 1230 Stack Head 3" Throat, 2" Flange



No. 1230LE Stack Head with Plate

AVAILABILITY

Stack Dimension 2 ¹ / ₄ " x 10"	Register Size 6" x 10"	1230 ✓	1230LE
21/4" x 12"	6" x 12"	/	✓
21/4" x 14"	6" x 14"	1	/
31/4" x 10"	4" x 10"	/	✓
31/4" x 10"	6" x 10"	/	1
31/4" x 12"	4" x 12"	/	1
31/4" x 12"	6" x 12"	/	✓
31/4" x 14"	4" x 14"	/	1
31/4" x 14"	6" x 14"	/	1



No. 1232 Double Stack Head 3" Throat

No. 3517 Cold Air Frame

16" On Center



No. 1234 Stack Head 71/4" Deep

 1232 & 1234

 Stack Dimension
 Register Size

 3'/4" x 10"
 6" x 10"

 3'/4" x 12"
 6" x 12"

 3'/4" x 14"
 6" x 14"







PLEASE SPECIFY PART NUMBER WHEN ORDERING.



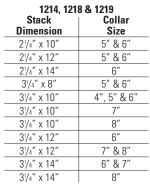








No. 1218 Elbow Boot 90°





No. 1219-L Left End Boot



No. 1219 Center End Boot



No. 1219-R Right End Boot

Seal Tite

OVAL PIPE & FITTINGS



No Crimp

4245 Size 5'' - 8''



No. 4100, 4113, and 4120

5, 6", 7", 8**"**

Lengths:

100", 113", & 120" Also Available in Rack Quantities

ADAPTERS... EXCLUSIVELY FROM SEAL-TITE



No. 4212 Oval Boot Adapter 5" & 8" Oval

4212 Dimensions
21/4" x 10"
21/4" x 12"
21/4" x 14"
31/4" x 8"
31/4" x 10"
31/4" x 12"
31/4" x 14"



CONVERTS WALL STACK BOOTS TO OVAL



4213 Size	
7" - 7"	
6" - 6"	
7" - 6"	_





Seal Tite[®]

OVAL FITTINGS

OVAL TOP & SIDE TAKE-OFFS



4261 Size
6" x 10" - 6"
6" v 12" – 7"

4265 Size 6" x 6" - 6"



OVAL STACKHEADS & REGISTER BOXES



No. 4238 **Oval Stackhead**

2³/4" Depth

33/4" Depth

4238 **Dimensions** 4" x 10" 4" x 12" 6" x 10" 6" x 12'

4270 **Dimensions** 21/4" x 12" 4" x 10"

4271 **D**imensions 21/4" x 12" 4" x 10" 4" x 12"





Angle Oval Register Box

No. 4271 **Oval Register Box**



No. 4235 Square Oval Stackhead 3 1/4" Depth

No. 4236 Square Oval Stackhead W,Top outlet 3 1/4" Depth

Oval 90° Register Boot



OVAL BOOTS

6", 7, 8" Oval

No. 4244 Round-to-Oval Boot



No. 4246 **Oval Reverse Boot**





No. 4247 Round-to-Oval **End Boot**

No. 4247NC No Crimp

No. 4248 Offset Round-to-Oval Adapter



No. 4248NC No Crimp

OVAL ELBOWS/ANGLES

6", 7", 8"





No. 4140 **Vertical Oval Elbow**

No. 4141 **Vertical Oval Angle**



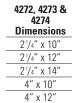




No. 4131 **Horizontal Oval Angle**



OVAL REGISTER





No. 4130 **Horizontal Oval Elbow**



Register Boot

DUCT BOARD FITTINGS

TAKE-OFFS & COLLARS

No. 1660-S **Duct Board Cone** w/ 41/2" SE Segment &

1660-S, 1560-S & 1760-S Size 5" - 4' 6" - 5' 7" - 6'

8" - 7" 9'' - 8''









No. 696U 90° Duct Board Boot w/Straight Collar

696U, 697U & 698 1	
Take-Off	Collar
Opening	Size
6" x 7"	4"
6" x 7"	5"
6" x 7"	6"
6" x 7"	7"
6" x 7"	8"
6" x 8"	4"
6" x 8"	5"
6" x 8"	6"
6" x 8"	7"
6" x 8"	8"

Cone



Tabs

No. 697U 45° Duct Board Boot w/Adjustable Collar

1727, 1728 & 1729 Size	
4"	
5"	
6"	
7"	. 4
8"	
9"	
10"	=
12"	Vi
14"	- V

16'





No. 1727 1" - 1 1/2" Duct Board

Collar

No. 1727-2" For 2" DB



Duct Board Collar w/ Damper, Tabs & Scoop



No. 800 Flex Duct Conductor 4" - 16"

TWIST TYPE TAKE-OFF CONNECTORS FOR DUCT BOARD

SEAL-TITE RECOMMENDED FITTING FOR EFFICIENT AIR **DELIVERY**

No. 1564 **Duct Board** Seal-Tite® Take-Off



1564 Size
$4^{1/2}$ " x 9" - 5"
6" x 10" - 6"
6" x 12" - 7"
6" x 14" - 8"

502, 503, 505, 506 & 508
Size
5"
6"
7"
8"
9"
10"
12"
14"
16"



No. 502-WB-C2



No. 503-WB-C3



No. 505-WB-EL



No. 506-WB-D



No. 508-WB-DEL

SealTite[®]

TWIST TYPE TAKE-OFF CONNECTORS FOR SHEET METAL

176, 605, 604, 606, 607, 608, 601, 602, 603, 301, 302, 303, 304, 305, 306, 315, 325 & 33 Size
4"
5"
6"
7"
8"
9"
10"
12"
14"
16"
18"
20"



No. 176 Take-Off Collars For Insulated Rigid Round Pipe. (Specify Round Run Dimension.)



No. 605-WG-EL



No. 604-WG-E



No. 606-WG-D



No. 607-WG-DE



No. 608-WG-DEL



No. 601-WG-C1



No. 602-WG-C2



No. 603-WG-C3



No. 179 Stick-On Take-Off Collar w/Tabs



No. 181 Stick-On Take-Off Collar w/Tabs & Damper



No. 302 Stick-On w/Damper No. 301 Stick-On Take Off No. 303 Stick-On w/Scoop No. 304 Stick-On w/Scoop & Damper No. 306 Stick-On Elbow



No. 305
Stick-On Saddle
No. 315
Stick-On Saddle w/Damper
No. 325
Stick-On Saddle w/Scoop
No. 335
Stick-On Saddle w/Scoop & Damper



ROUND PIPE ACCESSORIES

REDUCERS/INCREASERS

Specify No. 133

for

No Crimp

Specify No. 233

for No Crimp



No. 131 **Taper Increaser**



No. 132 **Taper Reducer**



No. 231



No 232



Short Increaser



Short Reducer



No. 171 **Stub Collar** (No Crimp)



No. 172 **Top Collar** (Crimp)



No. 1716 Collar



No. 151 No. 152 6" Long Top Boot Cap w/Crimp Boot Cap/ (shown) No Crimp

131, 132, 231 & 232 Size
4" – 3"
5" – 4"
5" - 3"
6" - 5"
6" - 4"
6" - 3"
7" - 6"
7" – 5"
7" – 4"
8" - 7"
8" - 6"
9" - 8"
9" – 7"
9" - 6"
10" - 9"
10" - 8"
10" - 7"
10" - 6"
12" - 10"

171, 172, 151, 152, 180-1, 180, 173 & 175

12'' - 8''12" - 7"

14" - 12"

16" - 12"

16'' - 14''

Size 3" - 24

CONNECTORS DRAW BANDS



No. 162 **Snap Type Pipe** Connector





No. 162 HC **Hose Clamp** Connector 4" – 8"



No. 1724 4" Long Top Collar with Crimp & Bead



1716, 1724, 1726 & 1732 3'' - 18'



No. 1732 **Damper Collar** w/Scoop



271/272 Collars with 1/8" lip

No. 180-1 Single Quad Damper Complete w/Bearings



No. 180 **Double Quad** Damper



No. 173 **Damper Collar**



No. 174 Balancing Damper



No. 175 **Damper Section** 7" Long



No. 1726 6" Long Top Collar w/Tabs, Crimp & Bead

No. 184

Vent Cap w/

Wind Band



No. 220 Flue Thimble 4'' - 12''

1403-3 (4 1403-14
Size
4 ¹ / ₂ " x 9" - 5"
6" x 10" - 6"
6" x 12" - 7"
6" x 14" - 8"
6" x 16" - 9"
7" x 16" – 10"

1/62-0 & 1/62-1/



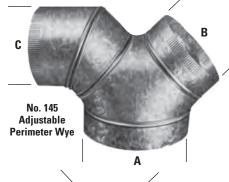


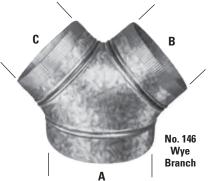
No. 154 **Shanty Cap** 3'' - 16''



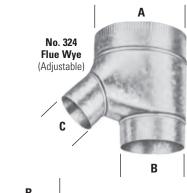


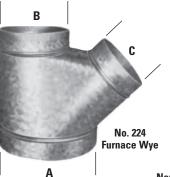
ROUND PIPE ACCESSORIES





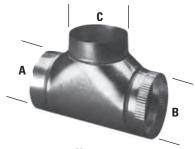
145 & 146 Sizes for AxBxC 6" x 5" x 5" 7" x 5" x 5" 7" x 6" x 5" 7" x 7" x 5" 8" x 6" x 6" 8" x 7" x 5" 9" x 7" x 7" 9" x 8" x 6" 10" x 7" x 7" 10" x 7" x 6" 10" x 8" x 8" 12" x 10" x 10"





324 Sizes for AxBxC 5" x 4" x 3' 5" x 5" x 3' 6" x 4" x 3' 6" x 5" x 3' 6" x 6" x 3' 7" x 5" x 3' 7" x 6" x 3" 6" x 4" x 4" 6" x 5" x 4" 6" x 6" x 6" 7" x 6" x 4"

Non AGA Approved Draft Diverters



No. 217 (Crimp on the run)

No. 218 Tee Joint (Crimp)

No. 219 (No Crimp)



No. 153 Tee Joint Cap 3"-12"

217, 218 & 219

Sizes for AxBxC

3" x 3" x 3' 4" x 4" x 4" 5" x 5" x 5" 6" x 6" x 6" 7" x 7" x 7" 8" x 8" x 8"

9" x 9" x 9" 10" x 10" x 10"

12" x 12" x 12"

14" x 14" x 14"

224	ļ
Sizes for	l
AxBxC	Length
8" x 6" x 6"	11"
9" x 7" x 7"	13"
10" x 8" x 8"	14"
12" x 10" x 7"	13"
12" x 10" x 8"	14"
12" x 10" x 10"	16"
12" x 12" x 8"	14"
14" x 9" x 9"	15"
14" x 10" x 10"	16"
14" x 12" x 8"	14"
14" x 12" x 12"	18"
16" x 12" x 8"	14"
16" x 12" x 9"	15"
16" x 12" x 10"	16"
16" x 12" x 12"	16"





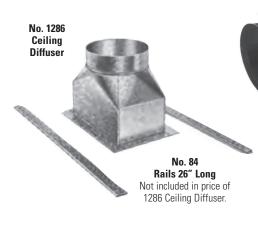
No. 121 Horizontal



120, 121 & 123 Size 3" - 8'

1286				
Register Size	Pipe Size			
4" x 8"	5"			
4" x 8"	6"			
4" x 10"	5"			
4" x 10"	6"			
6" x 6"	6"			
6" x 10"	6"			
6" x 12"	6"			
6" x 12"	7"			
6" x 14"	8"			

8" x 8" 8" x 10" 8" x 12" 8" 12" x 12"





2172PG & 10 Size	75
6" x 6" - 6"	
8" x 8" - 6"	
8" x 8" - 7"	
8" x 8" - 8"	
10" x 10" - 8"	

Also Available Insulated: No. 3172 (Side) No. 3172B (Top)

No. 1075 Ceiling Register Box

SealTite[®]

ROUND PIPE ACCESSORIES







No. 191 Diffuser Tee

Dina	AVAILABILITY				
Pipe Size	1280	190	191		
6" - 6"	1	/	/		
6" - 8"	✓	1	1		
7" – 8"	✓	1	1		
8" - 8"	✓	1	1		
7" – 10"		✓	✓		
8" - 10"	✓	1	1		
8" – 12"			1		

^{5/8&}quot; Plaster Ground supplied on Ceiling Diffusers. Can be supplied with 3/8" if specified.

G500 SERIES SEAL-FLEX SLEEVE & ACCESSORIES

Seal-Tite Seal-Flex Sleeve insulates galvanized pipe and provides more air delivery than "flex" pipe. (8" – Galvanized vs. Flex, approximately 35% more efficient) Available in 4" - 18" sizes.

Description/Applications

Seal-Flex Sleeve G500 is a U.L. listed insulation for round metal pipe. The scuff resistant grey polyethylene jacket provides an exterior vapor barrier and the 1" fiberglass insulation combines to provide fast economical jobsite installation. Just slip seal-flex sleeve over the galvanized pipe.

G500 has a composite U.L. fire hazard classification of less than 25 flame spread and 50 smoke developed, and has a Pipe and Equipment Covering listing.

Performance Features/Benefits

- U.L. Listed Pipe and Equipment Covering. Less than 25 flame spread, 50 smoke developed.
- Standard 1" thick fiberglass insulation. "K" .28 BTU/hr./sf. at 75° mean "R" 3.75
- Extra thickness of fiberglass insulation available on request.
 "C" .187 BTU/hr./sf. at 75° mean
 "B" 5.357
- Scuff resistant grey polyethylene vapor barrier. Jacket Water Vapor Transmission Rating .10 perms.
- Full range of sheet metal diameters available. (4" 18" sizes)
- Eliminates need for handling and fabricating bulky duct wrap, for round pipe on jobsite.
- Easy diameter identification. Each piece is marked with size on closure tape.
- Packaged efficiently for easy warehousing, shipping and jobsite handling.
- Starter cone No. 274 makes sliding Seal-Flex sleeve over pipe a snap. Draw band clamp No. 700 assures sleeve stays in place.



ACCESSORIES



No. 700 Draw Band Type Clamp



Permanent Galvanize Metal for durability and ease of assembly. Just fit on end of pipe & slide Seal-Flex over the top.





SPECIALTY PRODUCT

DRYER BOX

Model 350 Great Pill Stranger Stranger

- 22 gauge aluminized steel weighing 4.03 pounds each
- Top port measures 4 15/16" x 3 5/32" oval shape
- Distance from nailing flange to rear of box is 3 1/2"
- Overall measurements: 21" h x 12 1/2" w x 4 3/8" deep
- Inside measures 9 1/2" wide x 18 1/4" tall
- 22 gauge aluminized steel weighing 4.14 pounds each

Model 425

- Top port measures 4 1/8" with very slight oval shape
- Distance from nailing flange to rear of box is 4 1/4"
- Overall measurements: 21" h x 12 1/2" w x 5 1/8" deep
- Inside measures 9 1/2" wide x 18 1/4" tall

CRD BOOTS

No. 1470 D Str. Bt.

No. 1473D End Bt.

NO. 1474D 90° Bt.

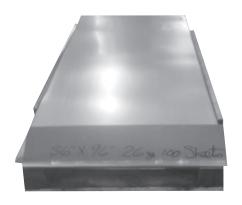


- Available Boot Styles: 90° or "L" Boot, Straight Boot, and End Boot
- Standard Fusible Link 165° F
- (Optional 212° F)
- 22 Ga CRD Frame And Blades

BLACK PIPE & FITTINGS

STOVE PIPE ELBOWS & ACCESSORIES





36" X 96" 28 GA., 26 GA. Packed 100 per skid

48" X 120" 28 GA., 26 GA. Packed 50 per skid



For Installing Tubing to Sub Floor

For Radiant Floor Heating

No. 336 36" Long

No. 348

48" Long

36" or 48" Length Install with Zip Screws 50 Pieces per Bundle

MOBILE & MODULAR HOME APPLICATIONS



No. 146 – WYE



No. 200 Filter Register Box

No. 146 WYE Size	
14" - 12" x 12"	
12" - 10" x 10"	

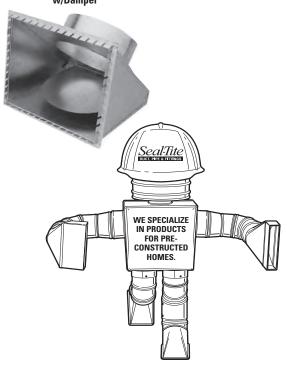
12" - 12" x 12"

All fittings available individually. Call Customer Service for pricing.

No. 201 Duct Tap-In Fitting w/Damper					
Opening Size	Depth Size	Collar Size			
11" x 12"	14"	10"			
14" x 12"	14"	10" & 12"			
15" x 14"	14"	14"			

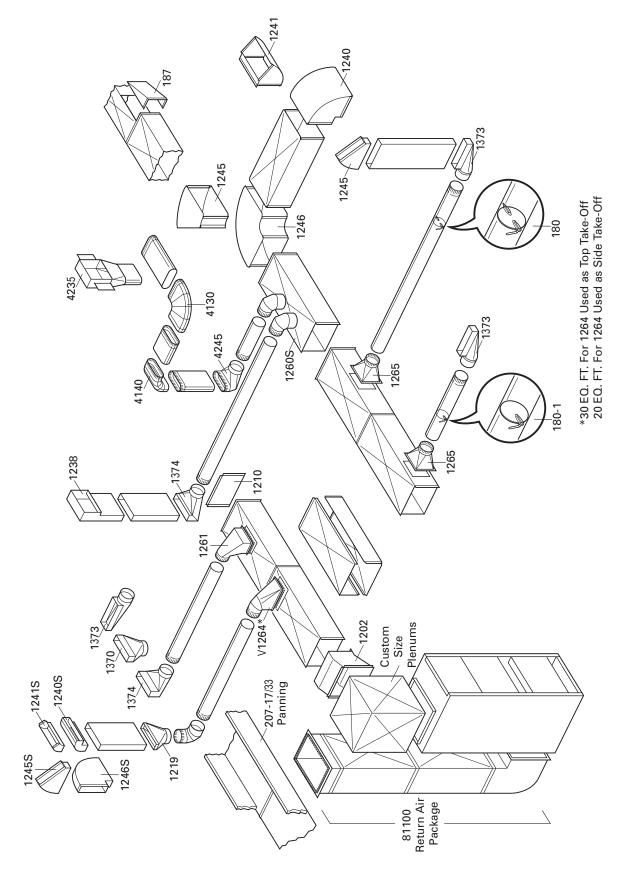
No. 200
Filter/Register Box
Box Size Collar Size
20" x 12" x 14" 12"
20" x 14" x 14" 14"
14" x 14" x 12" 12"

No. 201 Duct Tap-In Fitting w/Damper

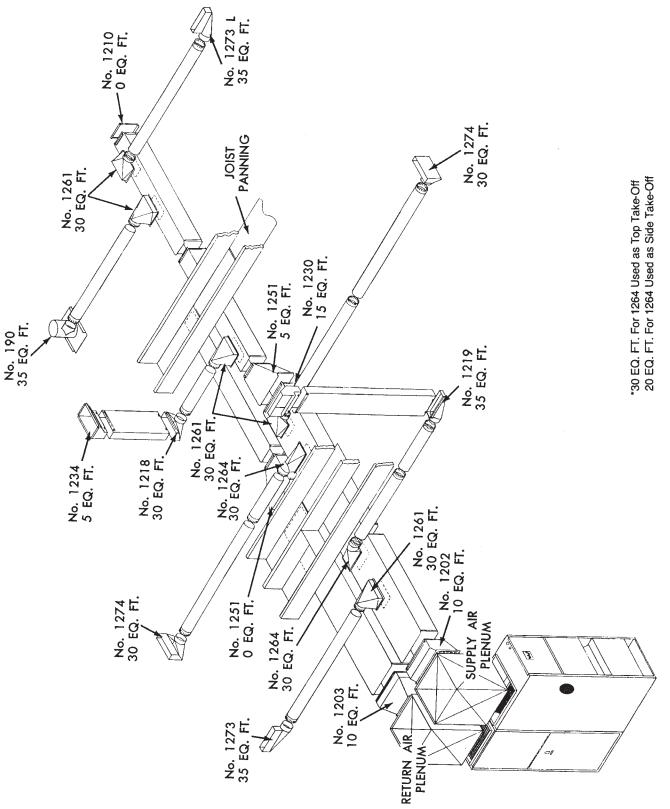


Seal Tite

EXTENDED PLENUM SYSTEM



Seal-Tite duct, pipe, & fittings are designed for optimum air flow throughout the comfort zone.



Seal-Tite duct, pipe, & fittings are designed for optimum air flow throughout the comfort zone.

SealTite[®]

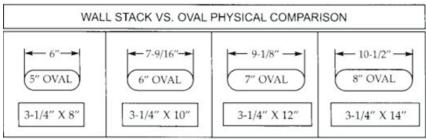
FRACTIONS & DECIMAL EQUIVALENTS

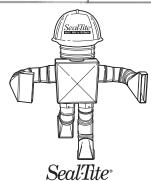
Fractions	Decimal Equivalent Inches						
1/64	.0156	17/64	.2656	33/64	.5156	49/64	.7656
1/32	.0312	9/32	.2812	17/32	.5312	25/32	.7812
3/64	.0469	19/64	.2969	35/64	.5469	51/64	.7969
1/16	.0625	5/16	.3125	9/16	.5625	13/16	.8125
5/64	.0781	21/64	.3281	37/64	.5781	53/64	.8281
3/32	.0937	11/32	.3437	19/32	.5937	27/32	.8437
7/64	.1094	23/64	.3594	39/64	.6094	55/64	.8594
1/8	.1250	3/8	.3750	5/8	.6250	7/8	.8750
9/64	.1406	25/64	.3906	41/64	.6406	57/64	.8906
5/32	.1562	13/32	.4062	21/32	.6562	29/32	.9062
11/64	.1719	27/64	.4219	43/64	.6719	59/64	.9219
3/16	.1875	7/16	.4375	11/16	.6875	15/16	.9375
13/64	.2031	29/64	.4531	45/64	.7031	61/64	.9531
7/32	.2187	15/32	.4687	23/32	.7187	31/32	.9687
15/64	.2344	31/64	.4844	47/64	.7344	63/64	.9844
1/4	.2500	1/2	.5000	3/4	.7500	1.0	1.0000

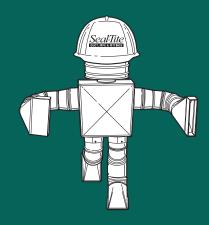
CFM COMPARISON CHART

CFM Oval - Round - Stack

	CFM Oval Duct	1 Static	
Branch Duct	Circumference (Total Inches)	Area Sq Inches	Capacity (CFM .1 SP
5in Round	15.7	19.6	68
6in Round	18.8	28.3	108
7in Round	22.0	38.5	160
5in Oval	15.7	17.2	60
6in Oval	18.8	22.2	78
7in Oval	22.0	27.3	104
2 1/4 x 10 Stack	24.5	22.5	63
2 1/4 x 12 Stack	28.5	27.0	70
3 1/4 x 10 Stack	26.5	32.5	96
3 1/4 x 12 Stack	30.5	39	120







IF IT FITS RIGHT,

LOOKS RIGHT

STAYS RIGHT

AND IS LEAK-TITE -

IT'S SEAL-TITE.





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120 Moore Rd.

Hillsboro, OH 45133

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